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To: JEFF WOLLSCHLAGER From: PAUL JUETTNER
Fax: 571-273-8300 Date: AUG. 22, 2007
Your Ref: 10/536,944 Our Ref: 0814,73128
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U.S. Patent Application Serial No. 10/536,944

1. (Currently Amended) A method for producing a receptacle having a substantially stiff outer receptacle and an easily deformable inner bag which are made from respectively different thermoplastic materials that do not form a welded joint with one another, said receptacle comprising a receptacle opening and at least one wall opening provided in the outer receptacle, through which pressure is compensated in the area between the inner bag and the outer receptacle, with a parison, which consists of at least two tubes, being coextruded and arranged between the opened halves of a blow mold, the blow mold being subsequently closed when said parison has reached the length required for producing said receptacle, excess material being squeezed off in the bottom area of the receptacle to be produced, and a web made of welded material of said outer receptacle being formed, in which web the welded bottom seam of the inner bag is clamped and held in axial direction, and said parison being inflated by a pressure medium for contact with the wall of the blow mold and removed from said blow mold,

said method for producing a receptacle comprising forming at least one wall opening in said outer receptacle by oscillating a saw tool having a rough surface to remove wall material in particles, advancing the oscillating saw tool in a direction substantially perpendicular to the wall to cut through the wall of the outer receptacle, and impinging the oscillating saw tool upon the inner bag which yields inwardly without being substantially damaged.

11. (New) A method for producing a receptacle having a substantially stiff outer receptacle and an easily deformable inner bag which are made from respectively different thermoplastic materials that do not form a welded joint with one another, said outer receptacle having a reduced neck portion

and a shoulder, said receptacle comprising a receptacle opening and at least one wall opening provided in the outer receptacle, through which pressure is compensated in the area between the inner bag and the outer receptacle, with a parison, which consists of at least two tubes, being coextruded and arranged between the opened halves of a blow mold, the blow mold being subsequently closed when said parison has reached the length required for producing said receptacle, excess material being squeezed off in the bottom area of the receptacle to be produced, and a web made of welded material of said outer receptacle being formed, in which web the welded bottom seam of the inner bag is clamped and held in axial direction, and said parison being inflated by a pressure medium for contact with the wall of the blow mold and removed from said blow mold,

said method for producing a receptacle comprising forming at least one wall opening in said outer receptacle by oscillating a saw tool having a rough surface to remove wall material in particles, advancing the oscillating saw tool through the wall of the reduced neck portion of the outer receptacle adjacent the shoulder to form a small, elongated slit opening in the neck portion of the outer receptacle, and impinging the oscillating saw tool upon the inner bag which yields inwardly without being substantially damaged.